
LABEL DATA (CD / DVD) → General information → Printing information → Creation of data

GENERAL INFORMATION:

1 SAFETY MEASURES:

1.1 Mark all PRODUCTION DOCUMENTS (data carriers etc.) which you send us with your name and address (customer name) and your order number.

1.2 Do NOT send any ORIGINALS.

We assume no liability for any lost documents!

2 PROOF (color-true sample):

2.1 is, AS A BASIC PRINCIPLE, required x 1. If no proof is provided, a PROOF will be prepared IN-HOUSE and this will be taken as the specimen for printing.

PROOF – CREATION:

! in accordance with "ISO 12647-2" standard (FOGRA 39),

! COLOR PROFILE: "ISOcoatedV2.icc"

! with the respective current "UGRA / FOGRA media wedge CMYK" e.g. TIFFV3.0a.

! Always state the PROFILE used and the OUTPUT MACHINE.

Upon request and in return for a charge, we will create proofs of your documents.

3 COSTS (changes and corrections):

3.1 Necessary data corrections / additional checks / review of separate data etc. will be invoiced according to the time expended.

3.2 We will charge in accordance with the respectively applicable hourly rates!

3.3 Costs of up to € 15.00 will be charged without prior consultation!

NOTES for PRINTING:

All necessary indications / labeling (e.g. register marks / possible color details) and information which are not intended to be printed must lie outside the print format.

CREATION of printable DATA:

DATA – FORMAT / DATA – SAVING:

COMPOSITE PDF/X3 (created with Adobe Acrobat Distiller) or PDF/X4 (starting from CS4 directly exported out of In Design). The names of the files / folders must conform with the Joliet standard in order to avoid problems.

PDFs READY FOR PRINTING; that means the following:

FORMAT maximum print diameter:	118 x 18 mm (see dimensional drawing/ no punching lines)
CENTRE HOLE minimum 18 mm:	DO NOT create this; just mark with a small cross If a larger one is desired, please note the desired diameter in your order.
PICTURES (TIFFs)/GRAPHICS (EPS):	300dpi resolution/ BITMAPS 1200dpi resolution
FONTS/ PICTURES/GRAPHICS:	must be embedded in PDF
TRANSPARENCIES READY SET UP:	If you use transparencies, please select the average resolution in the transparency reduction!
DUPLEX PICTURES:	please provide a pre-separated file for this purpose
MOTIFS:	please create in the CMYK color range
TRIMMING:	is not necessary

DELIVERY:

On a CD (for MAC the following applies: burn CD with ISO 9660).

Data links may also be used.

Upon request, we can also provide you with access to our FTP server.

Print-out of the current data status of all products.

DATA NAME – name the files as follows:

P+O_customer name_order number_product! (for example: P+O_MillerMusic_CD001_Label)

NUMBER OF PDF FILES: create only 1 PDF file per product (label,...) for each order number!

ADDITIONAL INFORMATION: save as README file.

COLORS:

!!! You will find all necessary information in the Label Specifications (dimensioned drawings)!!!

LINE WIDTHS minimum: POSITIVE = 0.10 mm / NEGATIVE = 0.15 mm

SCREEN PRINTING: TONAL VALUE RANGE: lies between 15 % - 90 %.

Tonal values below this range are not recognized. Tonal values above this range blur in the printing.

OFFSET: AREAS ALL BLACK

!!! You will find all necessary information in the Label Specifications (dimensioned drawings)!!!

TOTAL AMOUNT OF COLOUR (BLACK): may not exceed 325%!

Coverage equals the sum of all four percentage values -CMYK-.

REGISTER MARK PROBLEMS - SETTINGS:

!OVERLAP PRINTING / KNOCKOUTS (in the case of offset / screen printing)

The settings are to be correctly carried out by the graphic designer in order to avoid register mark problems during printing.

!TRAPPING (in the case of special colors / screen printing)

The settings are to be correctly carried out by the graphic designer in order to avoid register mark problems during printing.

(Contour value: 0.2 mm – corresponds to 0.1 mm trapping).

Register mark problems may nevertheless arise in the case of very fine font sizes (<5pt) and in the case of serif-accentuated fonts.

NOTE:

Since problems may arise when adopting these settings in PDF due to wrong settings, we recommend that the PDF program be checked in respect of the features set up (e.g. separate laser print-outs).

GENERAL INFORMATION

Should the data NOT conform with our specifications, we give no warranty for the correct PRINTING RESULT.

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